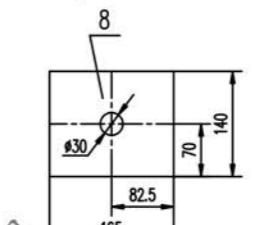
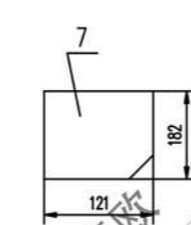
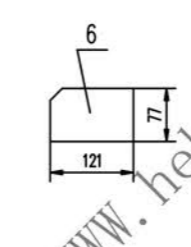
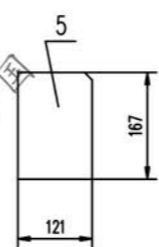
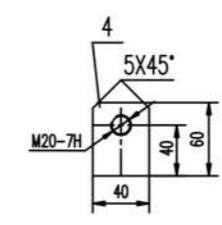
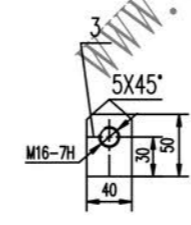
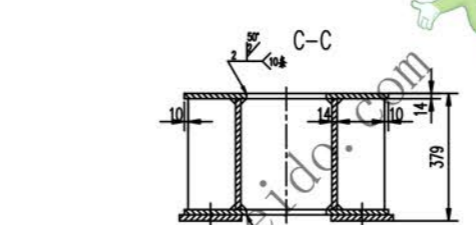
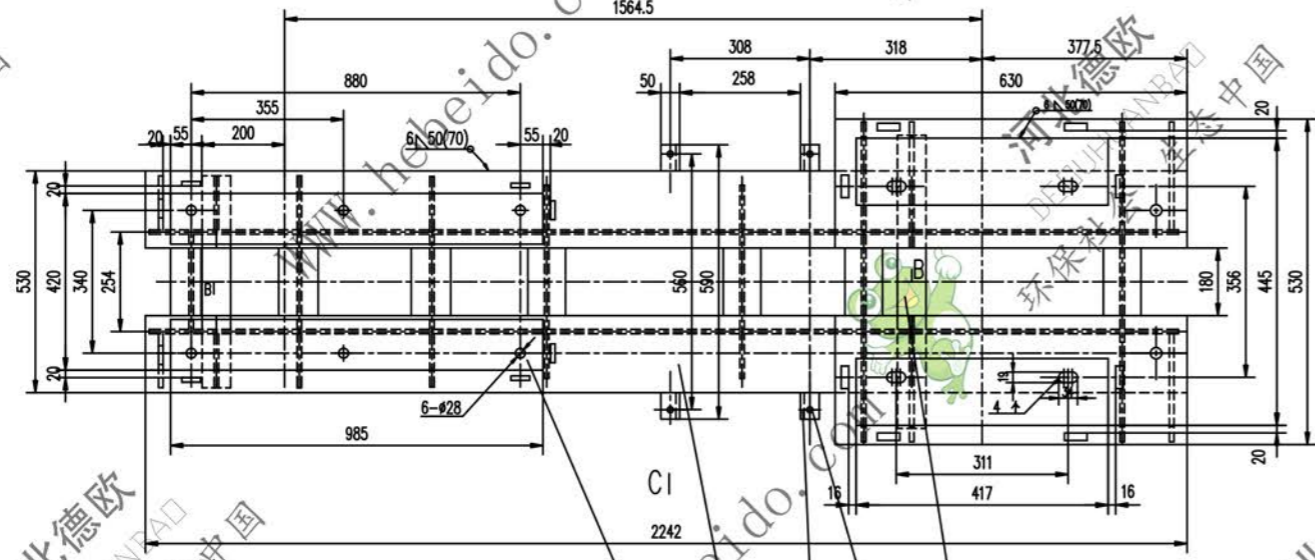
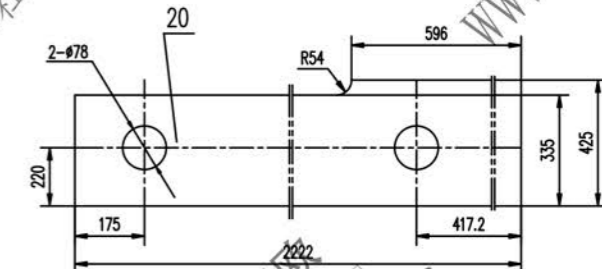
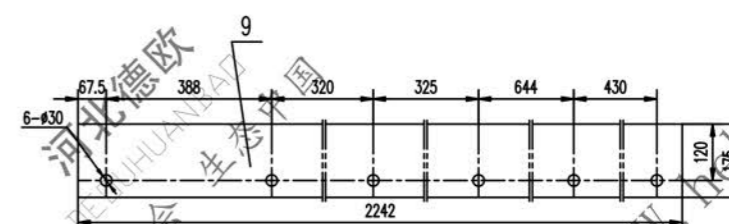
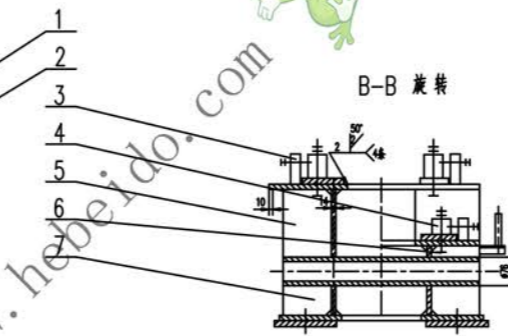
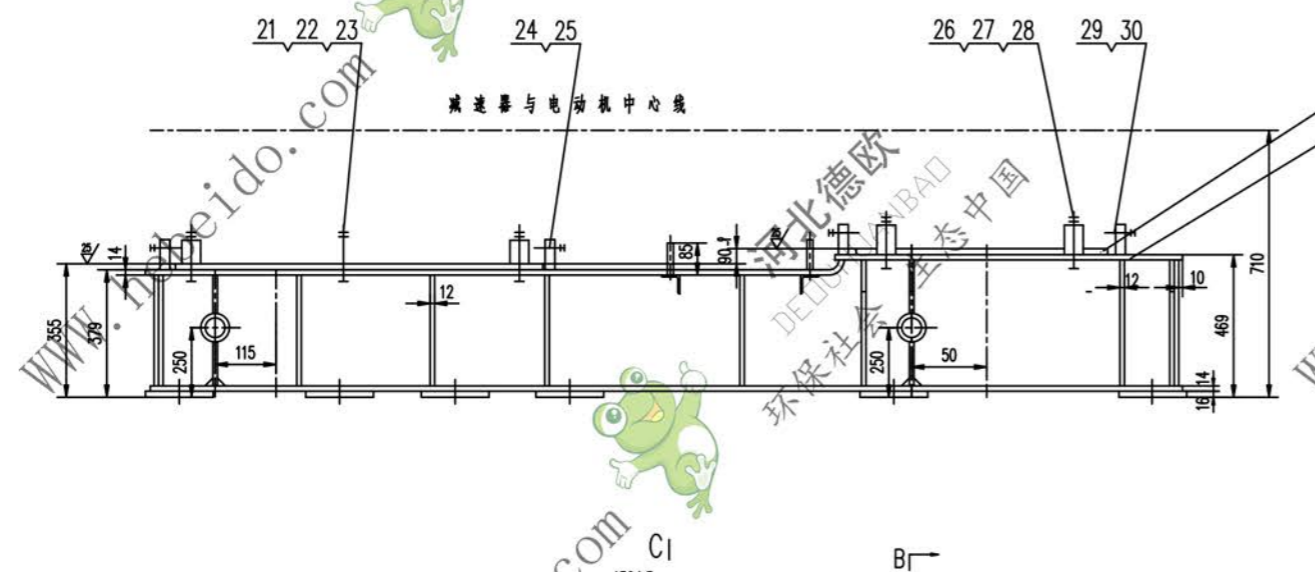


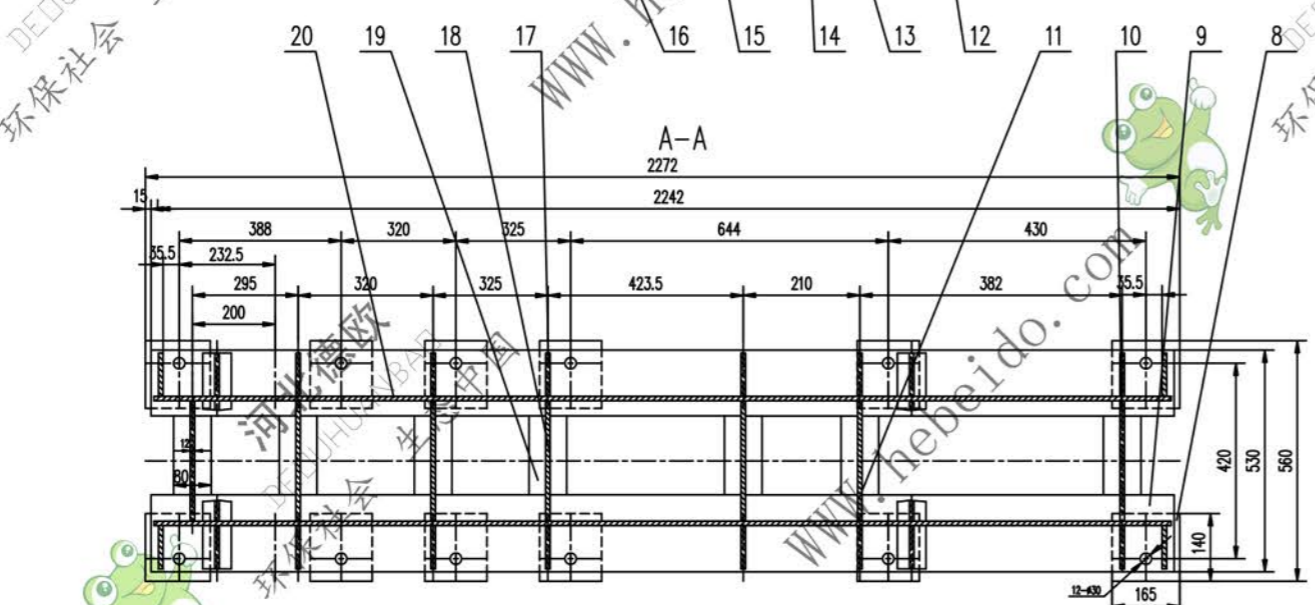
标记	文件号	修改内容	签名	日期
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技术要求

1. 所有下料端面表面粗糙度 Ra
2. 未注焊缝均为连续角焊, 焊缝高度为设计件最小厚度
3. 所有孔表面粗糙度为 Ra
4. 未注倒角 15X45°
5. 轴衬圆角倒角后焊接
6. 本图集符合 GB10599-2008 规定

序号	代号	名称	数量	材料	单重	总重	备注
30	GB41-86	螺母	M16	8	—	0.034	0.272
29	GB85-88	螺钉	M16X80	8	—	0.125	1.000
28	GB97.1-85	垫圈	16	4	—	0.011	0.044
27	GB41-86	螺母	M16	8	—	0.034	0.272
26	GB5780-86	螺栓	M16X110	4	—	0.204	0.816
25	GB41-86	螺母	M16	8	—	0.034	0.272
24	GB85-88	螺钉	M16X80	8	—	0.125	1.000
23	GB97.1-85	垫圈	24	6	—	0.032	0.192
22	GB41-86	螺母	M24	12	—	0.112	1.344
21	GB5780-86	螺栓	M24X150	6	—	0.889	4.134
20		钢板	4	2	Q235-A	86.0	172.2
19		钢板	14X80X(180)	14	Q235-A	1.572	22.00
18		钢板	12X240X335	5	Q235-A	7.525	37.62
17		钢板	12X121X335	10	Q235-A	3.794	37.94
16		钢板	(16)X110X985	2	Q235-A	13.6	27.2
15		钢板	14X175X1692	2	Q235-A	32.98	65.96
14		角钢	50X50X5-161	4	Q235-A	0.607	2.428
13		圆钢	16X85	4	20	0.134	0.536
12		管	φ76X12X510	2	Q235-A	9.659	19.31
11		钢板	12X121X425	6	Q235-A	4.813	28.87
10		钢板	12X240X425	2	Q235-A	9.547	19.09
9		钢板	4	2	Q235-A	42.44	84.88
8		钢板	16X140X165	12	Q235-A	2.883	34.59
7		钢板	4	4	Q235-A	2.061	8.244
6		钢板	2	2	Q235-A	0.872	1.744
5		钢板	2	2	Q235-A	1.891	3.782
4		挡板	4	8	Q235-A	0.290	2.320
3		挡板	4	8	Q235-A	0.240	1.920
2		钢板	14X175X630	2	Q235-A	12.039	24.07
1		钢板	(16)X100X417	2	Q235-A	5.23	10.46



合同号: J121119

驱动装置架

I. II 型

设计: 审核: 工艺会审: 批准: 日期: 共 26 页