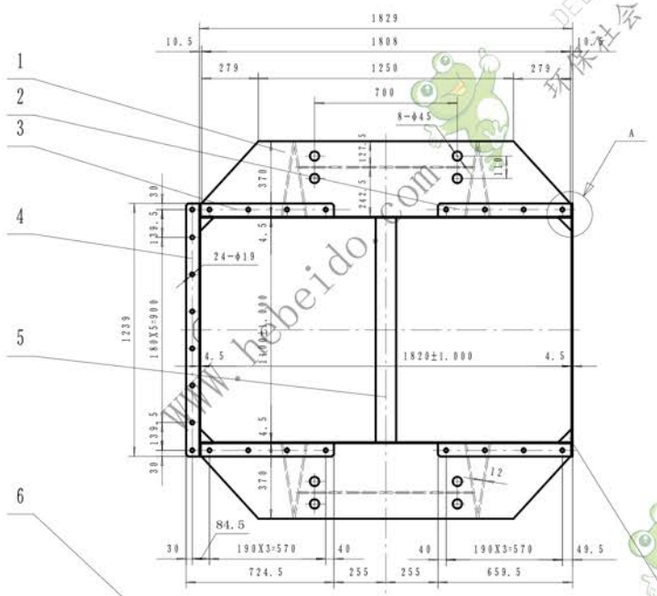
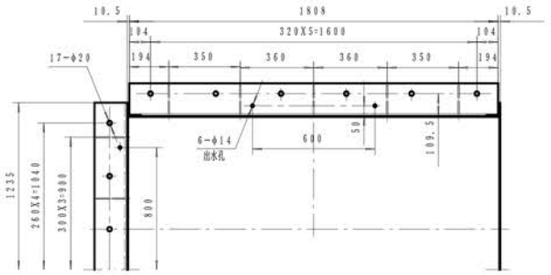
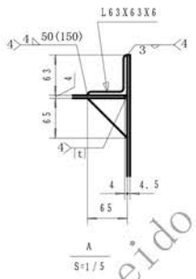
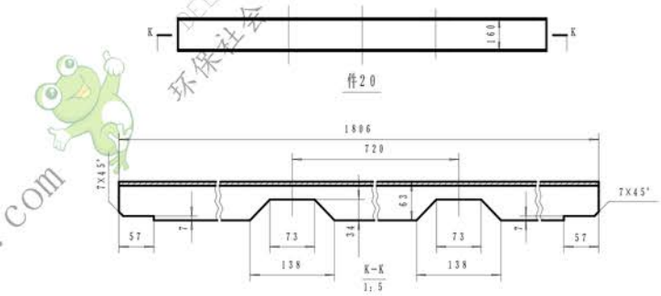
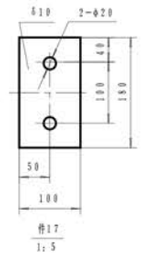
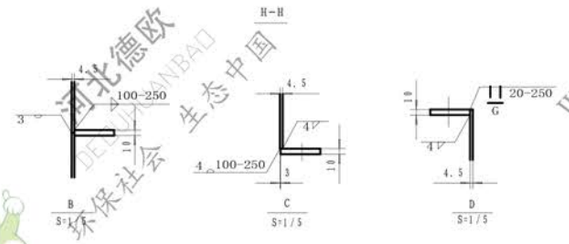


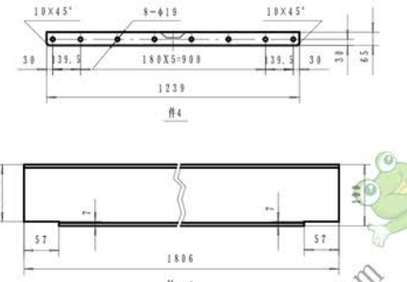


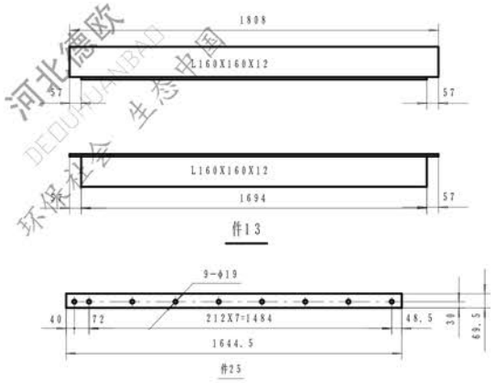


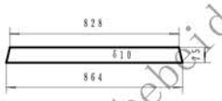


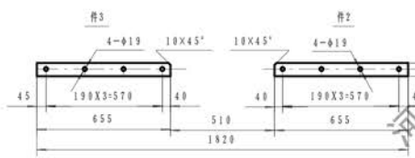






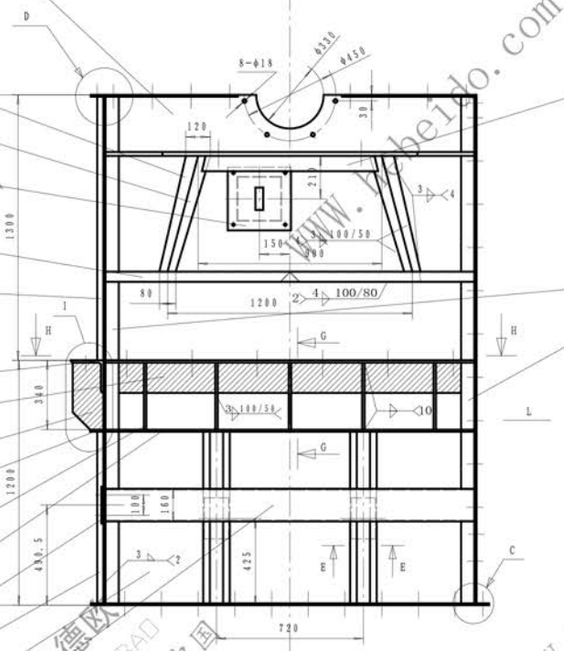


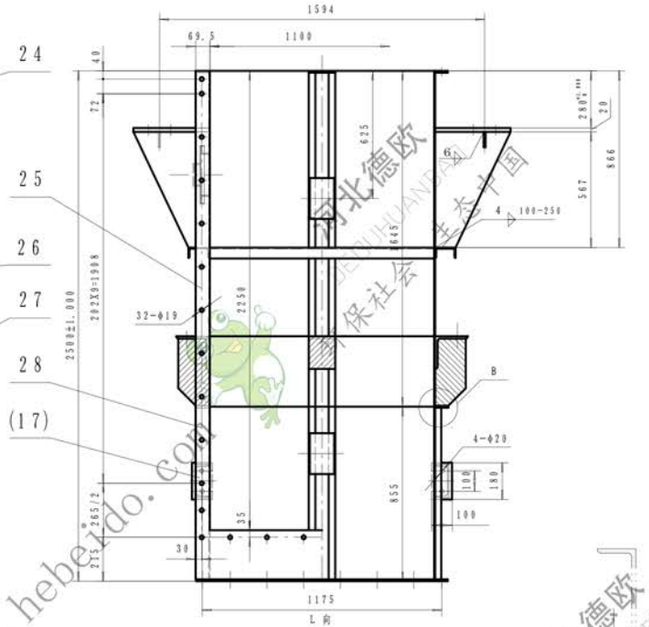


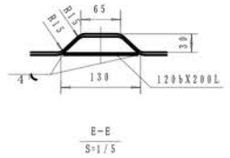


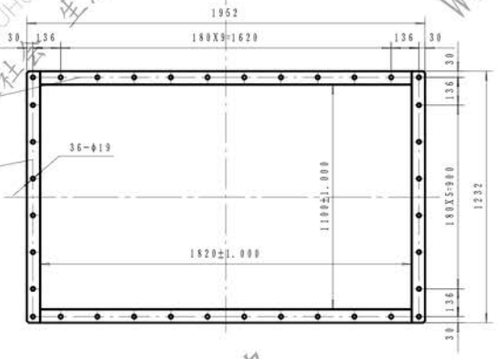
技术要求

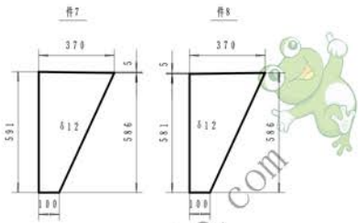
1. 机壳表面平面度为3mm
2. 机壳对角线误差为3mm
3. 机壳上下法兰面平行度为1.5mm
4. 机壳中心线对法兰面垂直度为2mm
5. 机壳中心线与法兰面中心的同心度为Φ5mm
6. 法兰相邻螺栓孔间距偏差为±0.8mm，累积偏差为±1.5mm
7. 未注焊接方式的为焊缝高4mm的连续焊

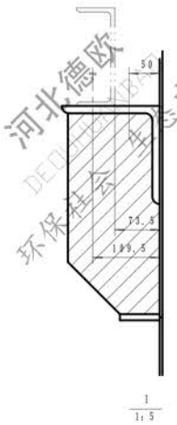


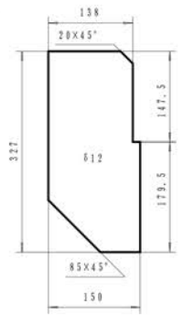


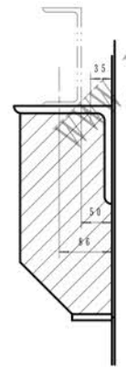












件号	图号	名称	数量	材料	单重	总重	备注
					重量kg		
28	NSE500-02-513	边板(三)δ4.5	1	Q235A		13.26	
27	NSE500-02-512	角钢L6216336	2	Q235A	14	28	L=2479
26		角钢L6316336	2	Q235A	14.2	28.4	L=2479
25		边板法兰δ4.5	2	Q235A	3.9	7.8	
24		钢板δ10	2	Q235A	5	10	
23	NSE500-02-511	加强三角δ6	8	Q235A	0.19	1.52	
22	NSE500-02-510	短法兰条δ10	2	Q235A	6.1	12.2	
21	NSE500-02-509	长法兰条δ10	2	Q235A	9.1	18.2	
20		槽钢160X63X6.5	2	Q235A	30.4	60.8	L=1806
19	NSE500-02-508	侧板(二)δ4.5	2	Q235A	56.64	113.28	
18	NSE500-02-507	边板(二)δ4.5	1	Q235A		38	
17		钢板δ10	2	Q235A	1.36	2.72	
16	NSE500-02-506	长加强筋δ10	2	Q235A	9.22	18.44	
15	NSE500-02-505	短加强筋δ10	1	Q235A		6.3	
14		加强筋(三)	14	Q235A	4.1	57.4	
13		角钢160X160X12	2	Q235A	53.14	106.28	L=1808
12		角钢160X160X12	1	Q235A		46.3	L=1235
11	NSE500-02-504	边板(一)δ4.5	1	Q235A		73.08	
10		槽钢100X48X5.3	2	Q235A	18.06	36.12	L=1806
9	NSE500-02-503	检视门	2	结构件	7.46	14.92	
8		加强筋(二)	4	Q235A	12.9	51.6	
7		加强筋(一)	4	Q235A	13.06	52.24	
6	NSE500-02-502	侧板(一)δ4.5	2	Q235A	102	204	
5		角钢L75X75X8	1	Q235A		9.92	L=1099
4		上法兰(三)δ10	1	Q235A		6.3	
3		上法兰(二)δ10	2	Q235A	3.34	6.68	
2		上法兰(一)δ10	2	Q235A	3.34	6.68	
1	NSE500-02-501	轴承座托板	88.8	Q235A		177.6	

标记	处数	更改文件号	签字	日期	组合件			德欧环保 DEHUANBAO 环保社会 生态中国
设计	李建通	审核	秦海波		图样标记	重量	比例	上部机壳
制图		标准化				1198Kg	1:15	
文件名	对飞	工艺			共张	第张		NSE500-02-500

旧底图总号
底图总号
日期 签字

河北德欧 DEQUHUANBAO 环保社会 生态中国 WWW.hebeido.com